

**बिड दस्तावेज़ / Bid Document**

बिड विवरण/Bid Details	
बिड बंद होने की तारीख/समय /Bid End Date/Time	29-05-2026 12:00:00
बिड खुलने की तारीख/समय /Bid Opening Date/Time	29-05-2026 12:30:00
बिड पेशकश वैधता (बंद होने की तारीख से)/Bid Offer Validity (From End Date)	100 (Days)
मंत्रालय/राज्य का नाम/Ministry/State Name	Ministry Of Coal
विभाग का नाम/Department Name	Coal India Limited
संगठन का नाम/Organisation Name	Central Coalfields Limited
कार्यालय का नाम/Office Name	Central Coalfields Limited Ranchi Jharkhand
कुल मात्रा/Total Quantity	80000
वस्तु श्रेणी /Item Category	Welding Electrode - Covered Arc Welding Electrode - Basic Type (BEML) (Q3) , Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML) (Q3) , WELDING ELECTRODE - Air arc gouging electrode ( BEML) -as per C4117 BEML Welding Electrode (Q3) , Covered Electrodes for Manual Metal Arc Welding of Stainless Steel and Other Similar High Alloy Steel (V2) conforming to IS 5206 (Q3)
उन्हीं/समान सेवा के लिए अपेक्षित विगत अनुभव के वर्ष/Years of Past Experience Required for same/similar service	1 Year (s)
वर्षों के अनुभव के लिए एमएसई को छूट प्राप्त है / MSE Relaxation for Years Of Experience	Yes   Complete
वर्षों के अनुभव के लिए स्टार्टअप को छूट प्राप्त है / Startup Relaxation for Years Of Experience	Yes   Complete
विक्रेता से मांगे गए दस्तावेज़/Document required from seller	Experience Criteria,Certificate (Requested in ATC) *In case any bidder is seeking exemption from Experience / Turnover Criteria, the supporting documents to prove his eligibility for exemption must be uploaded for evaluation by the buyer
क्या आप निविदाकारों द्वारा अपलोड किए गए दस्तावेजों को निविदा में भाग लेने वाले सभी निविदाकारों को दिखाना चाहते हैं? संदर्भ मेन् है/Do you want to show documents uploaded by bidders to all bidders participated in bid?	Yes (Documents submitted as part of a clarification or representation during the tender/bid process will also be displayed to other participated bidders after log in)

बिड विवरण/Bid Details	
बिड लगाने की समय सीमा स्वतः नहीं बढ़ाने के लिए आवश्यक बिड की संख्या। / <b>Minimum number of bids required to disable automatic bid extension</b>	3
दिनों की संख्या, जिनके लिए बिड लगाने की समय-सीमा बढ़ाई जाएगी। / <b>Number of days for which Bid would be auto-extended</b>	4
ऑटो एक्सटेंशन अधिकतम कितनी बार किया जाना है। / <b>Number of Auto Extension count</b>	2
बिड से रिवर्स नीलामी सक्रिय किया/Bid to RA enabled	No
बिड का प्रकार/Type of Bid	Two Packet Bid
प्राथमिक उत्पाद श्रेणी/Primary product category	Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML)
तकनीकी मूल्यांकन के दौरान तकनीकी स्पष्टीकरण हेतु अनुमत समय /Time allowed for Technical Clarifications during technical evaluation	4 Days
निरीक्षण आवश्यक (सूचीबद्ध निरीक्षण प्राधिकरण /जेम के साथ पूर्व पंजीकृत एजेंसियों द्वारा)/Inspection Required (By Empanelled Inspection Authority / Agencies pre-registered with GeM)	No
अनुमानित बिड मूल्य / Estimated Bid Value	1045385.6
<b>Payment Timelines</b>	Payments shall be made to the Seller within <b>21</b> days of issue of consignee receipt-cum-acceptance certificate (CRAC) and on-line submission of bills (This is in supersession of 10 days time as provided in clause 12 of GeM GTC)
मूल्यांकन पद्धति/Evaluation Method	Item wise evaluation
मध्यस्थता खंड/Arbitration Clause	No
सुलह खंड/Mediation Clause	No

#### ईएमडी विवरण/EMD Detail

आवश्यकता/Required	No
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#### ईपीबीजी विवरण /ePBG Detail

आवश्यकता/Required	No
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बोली विभाजन लागू नहीं किया गया/ Bid splitting not applied.

### एमआईआई खरीद वरीयता / MII Purchase Preference

एमआईआई खरीद वरीयता / MII Purchase Preference	Yes
मेक इन इंडिया विक्रेताओं को खरीद में प्राथमिकता, यदि उनका मूल्य L1+X% तक की सीमा में है / Purchase Preference to MII sellers available upto price within L1+X%	20
मेक इन इंडिया खरीद में प्राथमिकता के लिए बिड की मात्रा का अधिकतम प्रतिशत / Maximum Percentage of Bid quantity for MII purchase preference	50
सार्वजनिक खरीद (मेक-इन-इंडिया को प्राथमिकता) आदेश 2017 के अनुसार केवल क्लास 1/क्लास 2 के स्थानीय आपूर्तिकर्ताओं को ही भागीदारी की अनुमति है दिनांक 16.09.2020 (समय-समय पर संशोधित एवं लागू) / Allow participation only from Class 1/Class 2 local suppliers as per the Public procurement(Preference to Make-in-india) order 2017 date 16.09.2020(as amended and applicable time to time)	Yes, in compliance with the MII ORDER : DPIIT Order(as amended and applicable time to time)

### एमएसई खरीद वरीयता/MSE Purchase Preference

एमएसई खरीद वरीयता/MSE Purchase Preference	Yes
सूक्ष्म और लघु उद्यम मूल उपकरण निर्माताओं को खरीद में प्राथमिकता, यदि उनका मूल्य L1+X% तक की सीमा में हो / Purchase Preference to MSE OEMs available upto price within L1+X%	15
सूक्ष्म और लघु उद्यम को खरीद में प्राथमिकता के लिए बिड की मात्रा का अधिकतम प्रतिशत / Maximum Percentage of Bid quantity for MSE purchase preference	25

### ट्रेड्स भुगतान संबंधी विवरण/TReDS Payment Details

**This Bid provides for Trade Receivables Discounting System (TReDS) as Preferred mode of payment. For MSME sellers, payments may be processed through a TReDS exchange in which the Buyer is registered, subject to applicable policy and regulatory guidelines. Accordingly, sellers intending to avail payment through TReDS are required to be registered with at least one TReDS exchange in which the buyer is registered.**

1. If the bidder is a Micro or Small Enterprise as per latest orders issued by Ministry of MSME, the bidder shall be relaxed from the eligibility criteria of "Experience Criteria" as defined above subject to meeting of quality and technical specifications. The bidder seeking Relaxation from Experience Criteria, shall upload the supporting documents to prove his eligibility for Relaxation.
2. If the bidder is a DPIIT registered Startup, the bidder shall be relaxed from the the eligibility criteria of "Experience Criteria" as defined above subject to their meeting of quality and technical specifications. The bidder seeking Relaxation from Experience Criteria, shall upload the supporting documents to prove his eligibility for Relaxation.
3. Experience Criteria: In respect of the filter applied for experience criteria, the Bidder or its OEM of the product offered in the bid {themselves or through reseller(s)} should have regularly, manufactured and supplied same or

similar Category Products to any Central / State Govt Organization / PSU for number of Financial years as indicated above in the bid document before the bid opening date. Copies of relevant contracts and delivery acceptance certificates like CRAC to be submitted along with bid in support of having supplied some quantity during each of the Financial year. In case of bunch bids, the category of primary product having highest value should meet this criterion.

4. Preference to Make In India products (For bids < 200 Crore): Preference shall be given to Class 1 local supplier as defined in public procurement (Preference to Make in India), Order 2017 as amended from time to time and its subsequent Orders/Notifications issued by concerned Nodal Ministry for specific Goods/Products. The minimum local content to qualify as a Class 1 local supplier is denoted in the bid document. If the bidder wants to avail the Purchase preference, the bidder must upload a certificate from the OEM regarding the percentage of the local content and the details of locations at which the local value addition is made along with their bid, failing which no purchase preference shall be granted. In case the bid value is more than Rs 10 Crore, the declaration relating to percentage of local content shall be certified by the statutory auditor or cost auditor, if the OEM is a company and by a practicing cost accountant or a chartered accountant for OEMs other than companies as per the Public Procurement (preference to Make-in -India) order 2017 dated 04.06.2020. Only Class-I and Class-II Local suppliers as per MII order dated 4.6.2020 will be eligible to bid. Non - Local suppliers as per MII order dated 04.06.2020 are not eligible to participate. However, eligible micro and small enterprises will be allowed to participate .The buyers are advised to refer the OM No.F.1/4/2021-PPD dated 18.05.2023.

[OM No.1 4 2021 PPD dated 18.05.2023](#) for compliance of Concurrent application of Public Procurement Policy for Micro and Small Enterprises Order, 2012 and Public Procurement (Preference to Make in India) Order, 2017.

5. Purchase preference will be given to MSEs having valid Udyam Registration and whose credentials are validated online through Udyam Registration portal as defined in Public Procurement Policy for Micro and Small Enterprises (MSEs) Order, 2012 dated 23.03.2012 issued by Ministry of Micro, Small and Medium Enterprises and its subsequent Orders/Notifications issued by concerned Ministry. If the bidder wants to avail themselves of the Purchase preference, the bidder must be the manufacturer / OEM of the offered product on GeM. Traders are excluded from the purview of Public Procurement Policy for Micro and Small Enterprises and hence resellers offering products manufactured by some other OEM are not eligible for any purchase preference. In respect of bid for Services, the bidder must be the Service provider of the offered Service. Relevant documentary evidence in this regard shall be uploaded along with the bid in respect of the offered product or service and Buyer will decide eligibility for purchase preference based on documentary evidence submitted, while evaluating the bid. If L-1 is not an MSE and MSE Seller (s) has / have quoted price within L-1+ 15% (Selected by Buyer) of margin of purchase preference /price band defined in relevant policy, such MSE Seller shall be given opportunity to match L-1 price and contract will be awarded for 25% (selected by Buyer) percentage of total quantity. The buyers are advised to refer the OM No. F.1/4/2021-PPD dated 18.05.2023 [OM No.1 4 2021 PPD dated 18.05.2023](#) for compliance of Concurrent application of Public Procurement Policy for Micro and Small Enterprises Order, 2012 and Public Procurement (Preference to Make in India) Order, 2017. Benefits of MSE will be allowed only if seller is validated on-line in GeM profile as well as validated and approved by Buyer after evaluation of documents submitted.

6. Estimated Bid Value indicated above is being declared solely for the purpose of guidance on EMD amount and for determining the Eligibility Criteria related to Turn Over, Past Performance and Project / Past Experience etc. This has no relevance or bearing on the price to be quoted by the bidders and is also not going to have any impact on bid participation. Also this is not going to be used as a criteria in determining reasonableness of quoted prices which would be determined by the buyer based on its own assessment of reasonableness and based on competitive prices received in Bid / RA process.

#### मूल्यांकन विधि(मदवार मूल्यांकन विधि) / **Evaluation Method** ( Item Wise Evaluation Method )

Contract will be awarded schedule wise and the determination of L1 will be done separately for each schedule. The details of item-consignee combination covered under each schedule are as under:

मूल्यांकन अनुसूचियां / <b>Evaluation Schedules</b>	अनुमानित मूल्य / <b>Estimated Value</b>	वस्तु/श्रेणी / <b>Item/Category</b>	मात्रा / <b>Quantity</b>
Schedule 1	13522.8	Welding Electrode - Covered Arc Welding Electrode - Basic Type (beml)	3000
Schedule 2	161070	Welding Electrode - Covered Arc Welding Electrode - Basic Type (beml)	25000

Schedule 3	299838	Welding Electrode - Covered Arc Welding Electrode - Basic Type (beml)	30000
Schedule 4	7292.4	Welding Electrode - Covered Arc Welding Electrode - Rutile Type (beml)	2000
Schedule 5	7292.4	Welding Electrode - Covered Arc Welding Electrode - Rutile Type (beml)	2000
Schedule 6	84252	Welding Electrode - Covered Arc Welding Electrode - Rutile Type (beml)	15000
Schedule 7	18596.8	Welding Electrode - Covered Arc Welding Electrode - Rutile Type (beml)	2000
Schedule 8	32926.72	Welding Electrode - Air Arc Gouging Electrode ( Beml) -as Per C4117 Beml Welding Electrode	400
Schedule 9	387494.3	Covered Electrodes For Manual Metal Arc Welding Of Stainless Steel And Other Similar High Alloy Steel (v2) Conforming To Is 5206	500
Schedule 10	33100.18	Welding Electrode - Air Arc Gouging Electrode ( Beml) -as Per C4117 Beml Welding Electrode	100

**Welding Electrode - Covered Arc Welding Electrode - Basic Type (BEML) ( 3000 pieces )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

**तकनीकी विशिष्टियाँ /Technical Specifications**

\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements(QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Basic type AWS E 7018 Class """, with standard C4102 BEML Welding Electrode prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter</b>	<b>3.15 (millimeter)</b>
	<b>Electrode length</b>	<b>450.0 (millimeter)</b>

**परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity**

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	3000	45

### Welding Electrode - Covered Arc Welding Electrode - Basic Type (BEML) ( 25000 pieces )

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

तकनीकी विशिष्टियाँ /Technical Specifications

\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements(QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Basic type AWS E 7018 Class "" , with standard C4102 BEML Welding Electrode prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter</b>	4.0 (millimeter)
	<b>Electrode length</b>	450.0 (millimeter)

परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	25000	45

### Welding Electrode - Covered Arc Welding Electrode - Basic Type (BEML) ( 30000 pieces )

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

तकनीकी विशिष्टियाँ /Technical Specifications

\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements(QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Basic type AWS E 7018 Class "" , with standard C4102 BEML Welding Electrode prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter</b>	5.0 (millimeter)
	<b>Electrode length</b>	450.0 (millimeter)

परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	30000	45

**Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML) ( 2000 pieces )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

तकनीकी विशिष्टियाँ /Technical Specifications

\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements ( QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Rutile type AWS E 6013 Class "" , with standard C4101 BEML Welding Electrode based on AWS specification A 5.1 Class E 6013 prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter (mm)</b>	2.5 (millimeter)

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
	Electrode length ( +/- 10 mm)	350.0 (millimeter)

**अतिरिक्त विशिष्टि दस्तावेज़ /Additional Specification Documents**

Applicable Specification Document	<a href="#">View</a>
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**परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity**

क्र.सं./S.N o.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	2000	45

**Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML) ( 2000 pieces )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

**तकनीकी विशिष्टियाँ /Technical Specifications**

[\\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification](#)

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements ( QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Rutile type AWS E 6013 Class """, with standard C4101 BEML Welding Electrode based on AWS specification A 5.1 Class E 6013 prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter (mm)</b>	3.15 (millimeter)
	<b>Electrode length ( +/- 10 mm)</b>	450.0 (millimeter)

अतिरिक्त विशिष्टि दस्तावेज़ /Additional Specification Documents

Applicable Specification Document	<a href="#">View</a>
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परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	2000	44

**Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML) ( 15000 pieces )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

तकनीकी विशिष्टियाँ /Technical Specifications

[\\* जेम कैटेगरी विशिष्टि के अनुसार / As per GeM Category Specification](#)

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements ( QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Rutile type AWS E 6013 Class """, with standard C4101 BEML Welding Electrode based on AWS specification A 5.1 Class E 6013 prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter (mm)</b>	4.0 (millimeter)
	<b>Electrode length ( +/- 10 mm)</b>	450.0 (millimeter)

अतिरिक्त विशिष्टि दस्तावेज़ /Additional Specification Documents

Applicable Specification Document	<a href="#">View</a>
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परिषी/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity

क्र.सं./S.No.	परिषी/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	15000	45

**Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML) ( 2000 pieces )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

**तकनीकी विशिष्टियाँ /Technical Specifications**

\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements ( QR/ Specification)</b>	"As per specification for ""Covered arc welding electrode -Rutile type AWS E 6013 Class """, with standard C4101 BEML Welding Electrode based on AWS specification A 5.1 Class E 6013 prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode core wire diameter (mm)</b>	2.5, 3.15, 4 (millimeter)
	<b>Electrode length ( +/- 10 mm)</b>	450.0 (millimeter)

**Additional Specification Parameters - Welding Electrode - Covered Arc Welding Electrode - Rutile Type (BEML) ( 2000 pieces )**

Specification Parameter Name	Bid Requirement (Allowed Values)
Electrode core wire diameter (mm)	5 (millimeter)

\* Bidders offering must also comply with the additional specification parameters mentioned above.

**अतिरिक्त विशिष्टि दस्तावेज़ /Additional Specification Documents**

Applicable Specification Document	<a href="#">View</a>
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**परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity**

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	2000	45

**WELDING ELECTRODE - Air Arc Gouging Electrode ( BEML ) -as Per C4117 BEML Welding Electrode ( 400 kilogram )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

**तकनीकी विशिष्टियाँ /Technical Specifications**

\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements/ Governing specification</b>	"As per specification for ""Air arc gouging electrode """, with standard C4117 BEML Welding Electrode prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORTAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode diameter</b>	<b>6, 8 (millimeter)</b>

**Additional Specification Parameters - WELDING ELECTRODE - Air Arc Gouging Electrode ( BEML ) -as Per C4117 BEML Welding Electrode ( 400 kilogram )**

Specification Parameter Name	Bid Requirement (Allowed Values)
Electrode type	Electric Arc Gouging Electrode
Descriptions	Electric Arc Gouging Electrodes are specially designed coated electrodes used for removal of defective weld metal, cracks, excess metal, rivet heads, casting defects, and for preparation of grooves prior to re-welding by the electric arc gouging process without the use of compressed air.
Electrode diameter (in mm)	5 (millimeter)

\* Bidders offering must also comply with the additional specification parameters mentioned above.

**अतिरिक्त विशिष्टि दस्तावेज़ /Additional Specification Documents**

Applicable Specification Document

[View](#)

**परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity**

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	400	45

**Covered Electrodes For Manual Metal Arc Welding Of Stainless Steel And Other Similar High Alloy Steel (V2) Conforming To IS 5206 ( 500 packet )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

**तकनीकी विशिष्टियाँ /Technical Specifications**

[\\* जेम केटेगरी विशिष्टि के अनुसार / As per GeM Category Specification](#)

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Specification	<b>Governing Specification</b>	Generally Conforming to IS 5206
Classification and Size	<b>Classification of Electrodes</b>	E 29.9
	<b>Size/Nominal Diameter of electrode core wire (tolerance + 0 to - 0.05 mm)</b>	1.6mm, 2.0mm, 2.5mm, 3.15mm, 4.0mm, 5.0mm, 6.3mm, 8.0mm
	<b>Length of electrode (tolerance ±3 mm )</b>	150mm, 200mm, 250mm, 300mm, 350mm, 400mm, 450mm
	<b>Welding current and voltage condition</b>	0 for Positive polarity with No voltage recommended, 1 for Positive polarity or negative polarity with 50 V, 2 for Negative polarity with 50 V, 3 for Positive polarity with 50 V, 4 for Positive polarity or negative polarity with 70 V, 5 for Negative polarity with 70 V, 6 for positive polarity with 70 V, 7 for Positive polarity or negative polarity with 90 V, 8 for Negative polarity with 90 V, 9 for Positive polarity with 90 V
	<b>Welding positions with designation digit</b>	1 for All positions, 2 for All positions except vertical down, 3 for Flat butt weld , Flat fillet weld & horizontal / vertical fillet weld, 4 for Flat butt weld , Flat fillet weld, 5 for Flat butt weld , Flat fillet weld & , horizontal / vertical fillet weld for vertical downward
Generic	<b>Type of covering</b>	Rutile-R
Packaging	<b>Number of electrodes per packet</b>	50, 55, 60, 65, 70, 75, 80, 85, 90, 95, 100, 105, 110, 115, 120, 125, 130, 135, 140, 145, 150, 155, 160, 165, 170, 175, 180, 185, 190, 195, 200, 205, 210, 215, 220, 225, 230, 235, 240, 245, 250

**Additional Specification Parameters - Covered Electrodes For Manual Metal Arc Welding Of Stainless Steel And Other Similar High Alloy Steel (V2) Conforming To IS 5206 ( 500 packet )**

Specification Parameter Name	Bid Requirement (Allowed Values)
Classification of Electrodes	E29.9 or E312-16 or Equivalent Electrode
Size/Nominal Diameter of electrode core wire (tolerance + 0 to - 0.05 mm)	5.0mm

\* Bidders offering must also comply with the additional specification parameters mentioned above.

**परेषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity**

क्र.सं./S.No.	परेषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	500	45

**WELDING ELECTRODE - Air Arc Gouging Electrode ( BEML) -as Per C4117 BEML Welding Electrode ( 100 kilogram )**

(क्रमशः श्रेणी 1 और श्रेणी 2 के स्थानीय आपूर्तिकर्ता के रूप में अर्हता प्राप्त करने के लिए आवश्यक/Minimum 50% and 20% Local Content required for qualifying as Class 1 and Class 2 Local Supplier respectively)

**तकनीकी विशिष्टियाँ /Technical Specifications**

[\\* जेम कैटेगरी विशिष्टि के अनुसार / As per GeM Category Specification](#)

विवरण/Specification	विशिष्टि का नाम /Specification Name	बिड के लिए आवश्यक अनुमत मूल्य /Bid Requirement (Allowed Values)
Conformity	<b>Conformity to technical requirements/ Governing specification</b>	"As per specification for ""Air arc gouging electrode """, with standard C4117 BEML Welding Electrode prepared and approved by BEML LTD, OFFICE OF THE ASSISTANT GENERAL MANAGER, CORPORAETAE MATERIAL 'BEML SOUDHA', 231/1 ,4TH MAIN ROAD,S.R. NAGAR , BANGALORE -560027 (Copy of specification uploaded in GeM portal)"
	<b>Electrode diameter</b>	<b>6.0 (millimeter)</b>

**अतिरिक्त विशिष्टि दस्तावेज़ /Additional Specification Documents**

Applicable Specification Document

[View](#)

### परिषिती/रिपोर्टिंग अधिकारी तथा मात्रा/Consignees/Reporting Officer and Quantity

क्र.सं./S.No.	परिषिती/रिपोर्टिंग अधिकारी /Consignee Reporting/Officer	पता/Address	मात्रा /Quantity	डिलीवरी के दिन/Delivery Days
1	Ravi Kishan Raja	829103,Central Stores, Central Coalfields Limited, Barkakana, Ramgarh	100	45

### क्रेता द्वारा जोड़ी गई बिड की विशेष शर्तें/Buyer Added Bid Specific Terms and Conditions

#### 1. Generic

OPTION CLAUSE: The Purchaser reserves the right to increase or decrease the quantity to be ordered up to 25 percent of bid quantity at the time of placement of contract. The purchaser also reserves the right to increase the ordered quantity up to 25% of the contracted quantity during the currency of the contract at the contracted rates. The delivery period of quantity shall commence from the last date of original delivery order and in cases where option clause is exercised during the extended delivery period the additional time shall commence from the last date of extended delivery period. The additional delivery time shall be  $(\text{Increased quantity} \div \text{Original quantity}) \times \text{Original delivery period (in days)}$ , subject to minimum of 30 days. If the original delivery period is less than 30 days, the additional time equals the original delivery period. The Purchaser may extend this calculated delivery duration up to the original delivery period while exercising the option clause. Bidders must comply with these terms.

#### 2. Generic

Bidder shall submit the following documents along with their bid for Vendor Code Creation:

- Copy of PAN Card.
- Copy of GSTIN.
- Copy of Cancelled Cheque.
- Copy of EFT Mandate duly certified by Bank.

#### 3. Generic

Data Sheet of the product(s) offered in the bid, are to be uploaded along with the bid documents. Buyers can match and verify the Data Sheet with the product specifications offered. In case of any unexplained mismatch of technical parameters, the bid is liable for rejection.

#### 4. Generic

**Manufacturer Authorization:**Wherever Authorised Distributors/service providers are submitting the bid, Authorisation Form /Certificate with OEM/Original Service Provider details such as name, designation, address, e-mail Id and Phone No. required to be furnished along with the bid

#### 5. Generic

Experience Criteria: The Bidder or its OEM {themselves or through reseller(s)} should have regularly, manufactured and supplied same or similar Category Products to any Central / State Govt Organization / PSU for 1 year before the bid opening date. Copies of relevant contracts to be submitted along with bid in

support of having supplied some quantity during each of the year. In case of bunch bids, the primary product having highest value should meet this criterion.

#### 6. **Scope of Supply**

Scope of supply (Bid price to include all cost components) : Only supply of Goods

#### 7. **Certificates**

ISO 9001: The bidder or the OEM of the offered products must have ISO 9001 certification.

#### 8. **Warranty**

Warranty period of the supplied products shall be 1 years from the date of final acceptance of goods or after completion of installation, commissioning & testing of goods (if included in the scope of supply), at consignee location. OEM Warranty certificates must be submitted by Successful Bidder at the time of delivery of Goods. The seller should guarantee the rectification of goods in case of any break down during the guarantee period. Seller should have well established Installation, Commissioning, Training, Troubleshooting and Maintenance Service group in INDIA for attending the after sales service. Details of Service Centres near consignee destinations are to be uploaded along with the bid.

#### 9. **Buyer Added Bid Specific ATC**

Buyer Added text based ATC clauses

10.
  1. **Copy of Type Test Certificate/Test Report for the electrodes mentioned against each schedule, confirming conformity to the required specifications, shall be submitted along with the bid.**
  2. **The supplier/bidder shall submit a declaration along with the bid confirming their agreement to provide Advance Sample(s) for buyer's approval prior to commencement of supply.**
  3. **Availability of Test Report issued by NABL/ILAC accredited laboratory or Central Government Laboratory, confirming conformity of the supplied products to the required specifications, shall be submitted along with the supply.**

### **अस्वीकरण/Disclaimer**

The Additional Terms and Conditions (ATC) have been incorporated by the Buyer after approval of their Competent Authority. The Buyer is solely responsible for the impact of these clauses on the bidding process, its outcome, and consequences thereof including any restriction arising in the bidding process due to these ATCs and including the modification of technical specifications and / or terms and conditions governing the bid. All representations / grievances pertaining to the ATC clauses shall be raised with the buyer organization directly and not with GeM. If any of the clause(s) is/are incorporated by the Buyer regarding the following, the bid & resultant contract shall be treated as null & void. Further, GeM reserves the right, at its sole discretion, to cancel the bid forthwith, without issuance of any prior notice or intimation :-

1. Publishing Custom / BOQ bids for items for which regular GeM categories are available (unless such Custom / BOQ item is bunched with the major regular product Category Item).
2. Mandating procurement of / from specific Brand / Make / Model / Manufacturer / Dealer except in case of Single Bid / Proprietary Article Certificate (PAC) Buying.
3. Inclusion of disqualification criteria related to suspension of seller / service provider, where such suspension period has already expired.
4. Mandating submission of documents in physical form as a pre-requisite to qualify bidders.
5. Publishing bids on GeM for procurement of works.
6. Procurement of Goods by creating a Service bid on GeM & vice-versa.
7. Seeking sample with bid or approval of samples during bid evaluation process. However, trial / sample, as

the case may be, shall be permitted in cases where trial / sample are allowed as per approved and published procurement policy of the Buyers' controlling Ministry / Department / State / Public Sector Enterprises Headquarters. If there is any violation of trial / sample clause with regard to approved policy of the Buyers' Ministry / Department / State / Public Sector Enterprises Headquarters, then this is to be determined and redressed by the concerned Buyer Organisation only.

8. Seeking experience from specific organization / department / institute only or from foreign / export experience.
9. Creating bid for items from incorrect categories.
10. Reference of conditions published on any external site or reference to external documents/clauses.
11. Asking for any Tender fee / Bid Participation fee, as the case may be.
12. Buyer added ATC Clauses which are in contravention of clauses defined in bid detail section, including specifications, EMD Detail, ePBG Detail and MII and MSE Purchase Preference sections of the bid, unless otherwise allowed by the applicable GeM GTC.
13. Any ATC clause in contravention with GeM GTC Clause 4 (xiii) (h) will be invalid. In case of multiple L1 bidders against a service bid, the buyer shall place the Contract by selection of a bidder amongst the L-1 bidders through a Random Algorithm executed by GeM system.
14. In a category based bid, adding additional items, through buyer added, additional scope of work/ additional terms and conditions/or any other document. If buyer needs more items along with the main item, the same must be added through bunching category based items or by bunching custom catalogues or bunching a BoQ with the main category based item, the same must not be done through ATC or Scope of Work.

Further, if any seller has any objection/grievance against these additional clauses or otherwise on any aspect of this bid, they can raise their representation against the same by using the Representation window provided in the bid details field in Seller dashboard after logging in as a seller. Buyer is duty bound to reply to all such representations and would not be allowed to open bids if he fails to reply to such representations.

**All GeM Sellers/Service Providers shall ensure full compliance with all applicable labour laws, including the provisions, rules, schemes and guidelines under the four Labour Codes i.e. the Code on Wages, 2019; the Industrial Relations Code, 2020; the Occupational Safety, Health and Working Conditions Code, 2020; and the Code on Social Security, 2020 as and when notified and brought into force by the Government of India.**

**For all provisions of the Labour Codes that are pending operationalisation through rules, schemes or notifications, the corresponding provisions of the pre-existing labour enactments (such as The Minimum Wages Act, 1948, The Payment of Wages Act, 1936, The Payment of Bonus Act, 1965, The Equal Remuneration Act, 1976, The Payment of Gratuity Act, 1972, etc. and relevant State Rules) shall continue to remain applicable.**

**The Seller/ Service Providers shall, therefore, be responsible for ensuring compliance under:**

- **All notified and enforceable provisions of the new Labour Codes as mentioned hereinabove; and**
- **All operative provisions of the erstwhile Labour Laws until their complete substitution.**

**All obligations relating to wages, social security, safety, working conditions, industrial relations etc. and any other statutory requirements shall be strictly met by the Seller/ Service Provider. Any non-compliance shall constitute a breach of the contract and shall entitle the Buyer to take appropriate action in accordance with the contract and applicable law.**

**This Bid is governed by the General Terms and Conditions, conditions stipulated in Bid and Service Level Agreement specific to the Service, as the case may be, as provided in the Marketplace.**

**However, in case of Service, if any condition specified in General Terms and Conditions is contradicted by the conditions stipulated in Service Level Agreement specific to said Service, then it will over-ride the conditions in the General Terms and Conditions.**

[यह बिड सामान्य शर्तों के अंतर्गत भी शासित है /This Bid is also governed by the General Terms and Conditions.](#)

जेम की सामान्य शर्तों के खंड 26 के संदर्भ में भारत के साथ भूमि सीमा साझा करने वाले देश के बिडर से खरीद पर प्रतिबंध के संबंध में

भारत के साथ भूमि सीमा साझा करने वाले देश का कोई भी बिडर इस निविदा में बिड देने के लिए तभी पात्र होगा जब वह बिड देने वाला सक्षम प्राधिकारी के पास पंजीकृत हो। बिड में भाग लेते समय बिडर को इसका अनुपालन करना होगा और कोई भी गलत घोषणा किए जाने व इसका अनुपालन न करने पर अनुबंध को तत्काल समाप्त करने और कानून के अनुसार आगे की कानूनी कार्रवाई का आधार होगा।/In terms of GeM GTC clause 26 regarding Restrictions on procurement from a bidder of a country which shares a land border with India, any bidder from a country which shares a land border with India will be eligible to bid in this tender only if the bidder is registered with the Competent Authority. While participating in bid, Bidder has to undertake compliance of this and any false declaration and non-compliance of this would be a ground for immediate termination of the contract and further legal action in accordance with the laws.

**---धन्यवाद/Thank You---**